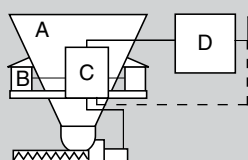


Coperion K-Tron Product Specification Loss-in-Weight Twin Screw Feeder

K2-ML-T35



- Ext. communication to Host System
- A Feeder
- B Weighing System
- C Control Module
- D Operator Interface

Each Coperion K-Tron Weigh feeder consists of the components A, B, C and D.

Component A is specified here.

Application

Gravimetric feeding of free flowing to very poorly flowing powders (e.g. lumpy, moist or bridge building materials) as well as fibers, flakes and other bulk materials.

Design

Twin screw feeder with interchangeable feeding tools suspended in a three-point weighing system.

All parts in contact with the material being fed are stainless steel. Feeding equipment is easy to disassemble. The horizontal agitator gently moves the bulk material to the large throat and then into the screws. Feeder screws are easily interchangeable.

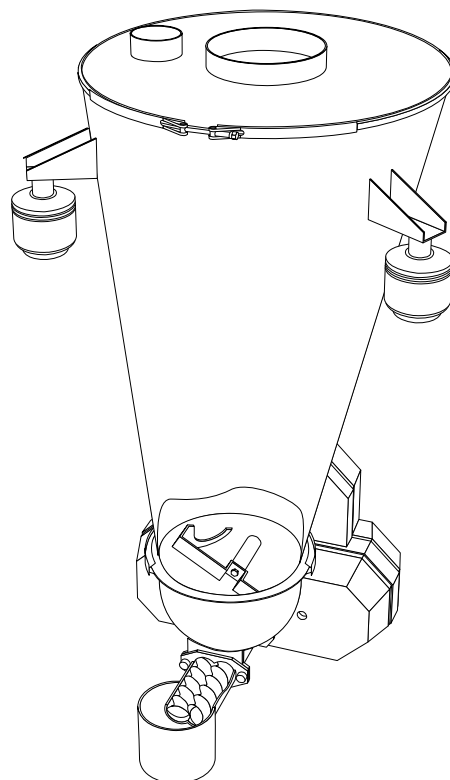
This equipment conforms to CE standards regarding EMC and safety.

Controller: (see separate data sheets)

The SmartConnex™ control system allows individual or multi-component control. Each feeder has its own control module. Connection between feeders, operator interface and smart I/O is via an industrial network. A variety of protocols is available for connection to the plant's host system.

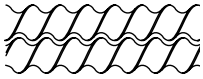
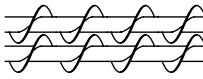
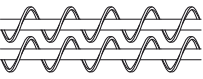
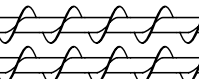
Hazardous Location Options: (see sheet I-000002)

- NEC Class II, Div. 2, Groups F & G / Class II, Div. 1, Groups F & G
- Class I, Div. 2, Groups C & D / Class I, Div. 1, Groups C & D
- ATEX 3D/3D, 3D/2D, 3G/3G, 2GD/2GD (outside/inside)



Feed Screws and Sample Feed Rates

Feeder screws are determined based on the material being fed. The theoretical throughput range of 1:100 is influenced by feeder configuration and material characteristics. The sample feed rates below were tested with a free-flowing material (semolina, bulk density 0.783 kg/dm³). **Attention:** Actual feed rates depend on individual material characteristics. At higher screw speeds a poorly flowing powder will not achieve the full throughput possible with a free-flowing material due to reduced degree screw fill. For feed rates at the upper or lower limits of the theoretical range, check with a Coperion K-Tron Test Lab.

Pitch		 Twin concave screws	 Twin auger screws	 Twin spiral screws	 Double auger screws	Reduction/ Max Screw Speed (RPM)
coarse pitch	dm³/h	15.8 - 1417	27.8 - 2267	19.3 - 1398	25 - 1712	High
	ft³/h	0.56 - 50.02	0.98 - 80.03	0.68 - 49.35	0.88 - 60.43	3.34:1 / 600
	dm³/h	2.9 - 293	5.2 - 485	3.4 - 307	4.3 - 401	Low
	ft³/h	0.1 - 10.34	0.18 - 17.13	0.12 - 10.84	0.15 - 14.16	16.71:1 / 120
fine pitch	dm³/h	10.1 - 920	14.3 - 1370	11.8 - 1023	13.3 - 1254	High
	ft³/h	0.36 - 32.48	0.5 - 48.36	0.42 - 36.11	0.47 - 44.27	3.34:1 / 600
	dm³/h	2.1 - 188	2.4 - 280	1.82 - 216	2.4 - 259	Low
	ft³/h	0.07 - 6.64	0.08 - 9.88	0.06 - 7.62	0.08 - 9.14	16.71:1 / 120

Feed rates shown are with DC motor and KCM controller (Range 1:100 / Max. motor speed 2000 RPM).

For feed rates with vector-duty AC motor with speed pick-up and KCM controller multiply values by 0.875 (Range 1:100 / Max. motor speed 1750 RPM).

Coperion K-Tron Product Specification Loss-in-Weight Twin Screw Feeder

K2-ML-T35

Configuration

Description	Alternatives	Remarks	Weight kg (lb)
Vertical agitator	KS: 230/400 VAC 180, 250 W IP55	4D (50 L, 80 L)	25 (55)
Cover	KA: 115/230 VAC 0.25, 0.33 HP or 100/200 VDC 0.33 HP	6D (110 L, 180L)	36 (79)
Weigh bridge 3 x K-SFT:		4D	2 (4.4)
Extension hopper		6D	3 (6.6)
Horiz. agitator			
Trough			
Gearbox			
Motor			
Screws			
Outlet			

Materials:

Product contact parts*: Stainless steel
DIN 1.4404, 1.4435 (AISI 316L)
DIN 1.4409 (ASTM A743 CF3M)

*Horiz. agitator: DIN 1.4034 (AISI 420) standard
DIN 1.4404 (AISI 316L) option

Seals: PTFE, Neoprene, Silicon

Painting: Light gray RAL 7035

Weighing Range:

Gross weighbridge capacity (e.g. 3 x 60 = 180 kg) less total feeder weight and less 10% reserve

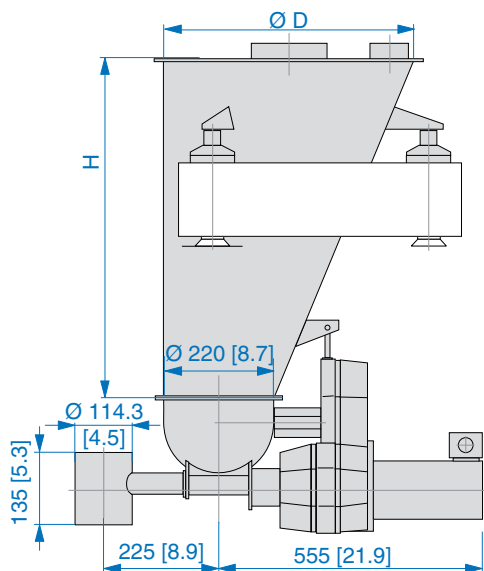
Temperature-Limits:

Ambient: 0...40°C [32...104°F]

Material: 0...50°C [32...122°F]

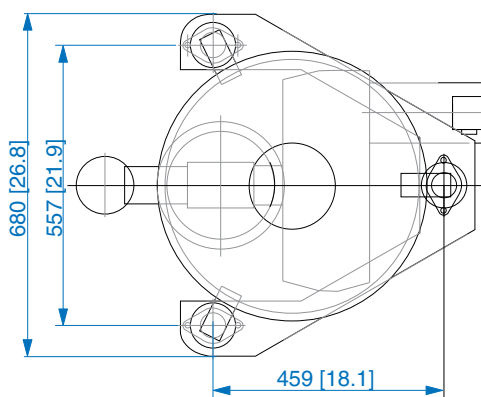
for other material temperatures contact factory

Dimensions mm [in]



Options

- 1 Hopper
- 2 Vertical outlet
- 3 Special paint / finish
- 4 Extended screws



Volume dm³ [ft³]	H mm [in]	D mm [in]	Weight kg [lb]
Asymmetrical Hoppers			
50 [1.76]	615 [24.2]	400 [15.75]	7 [15.4]
80 [2.8]	869 [34.2]	400 [15.75]	11 [24.2]
110 [3.88]	922 [36.3]	600 [23.62]	17 [37.4]
180 [6.4]	1176 [46.3]	600 [23.62]	23 [50.6]
250 [8.8]	1430 [57.2]	600 [23.62]	29.5 [64.9]
320 [11.3]	1684 [66.3]	600 [23.62]	35 [77]

Caution: these measurements are for general reference only. Please consult dimensional drawing for exact measurements